

EXO® Chair Hinge Replacement

TOOLS REQUIRED

- » Philips Screw Driver (not included)

PARTS LIST

Part	Part Number	Qty.
Hinge	616-190	1
1/8" Allen key	GEN9284	1
Allen bolts	GEN9106	10
Pedal Spacer		1

TO INSTALL

1. Using the included Allen key, remove the pedal assembly by unscrewing the 16 Allen bolts that hold the existing hinge to the chair. See Figure A.



Figure A.

2. Remove the long, black strip under the hinge and discard or recycle.

3. Place pedals with springs down and, using the Phillips screwdriver, remove 16 Philips screws as shown in Figure B. Set screws aside.



Figure B.

4. With pedals side by side install new hinge barrel with the barrel (the long cylinder of the hinge) facing downward and contacting the chair edge. Take 12 of the remaining Philips screws and insert them into the holes. **Do not tighten yet.** as shown in Figure C.



Figure C.

1. Insert screws into holes.

2. Proper hinge orientation. Hinge barrel is on the underside

5. Insert provided spacer between pedals to make sure gap is even, as shown in Figure D.



Figure D.

6. Tighten screws.

7. Lay pedal assemble into frame with hinge lying over the holes used by the previous hinges.

8. Insert new Allen bolts into holes. Make sure to "start" (secure but not completely screw in) all 10 bolts before tightening down. Once all bolts are started tighten all down. Finished hinge should look like Figure E.

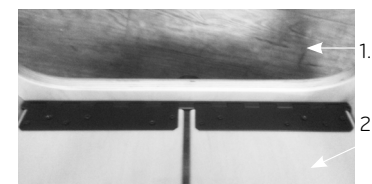


Figure E.

1. Back edge of chair

2. Pedals

QUESTIONS? Call Balanced Body Technical Support at 1-800-PILATES or +1-916-388-2838