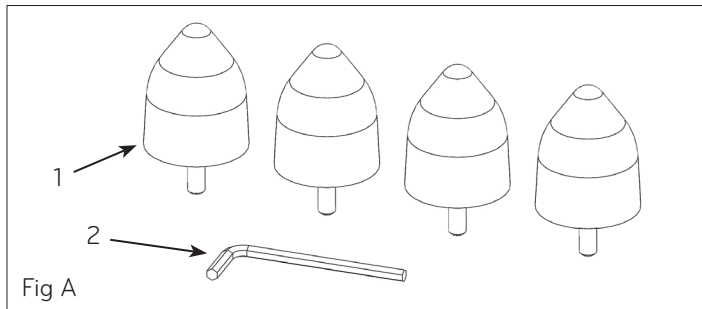


Installing the CoreAlign® Soft Bumper Kit

PARTS LIST

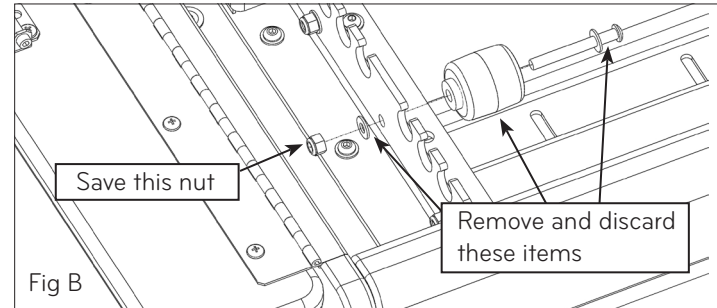
Tools needed but not included: 7/16" or adjustable wrench.

Item No.	Description	Part Number	Qty
1	Soft CoreAlign Bumper	616-182	4
2	5/32" Allen wrench	GEN9282	1



TO INSTALL

1. Using a 7/16" or adjustable wrench and the included 5/32" Allen wrench, remove the existing bumpers from the CoreAlign. Discard everything but the four nuts. You will use these to attach the new bumpers. See Figure B



2. Using the nut and wrench from the previous step, install the new bumpers in place of the old ones as shown in Figure C.

